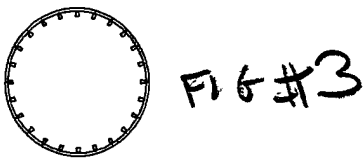
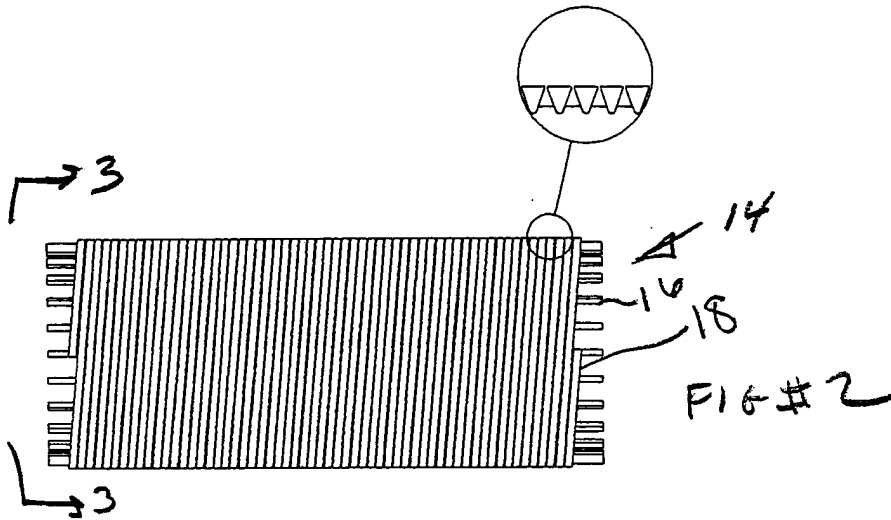
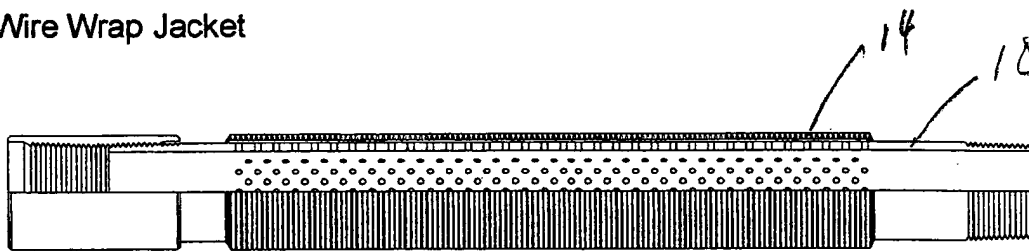


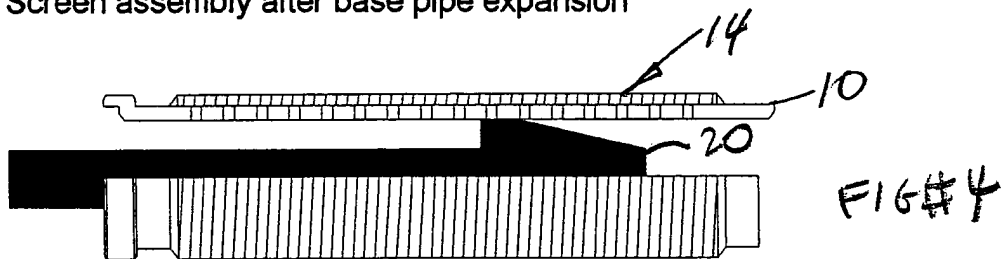
Base Pipe



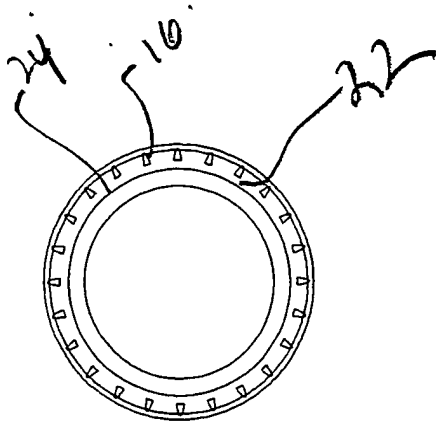
Wire Wrap Jacket



Screen assembly after base pipe expansion

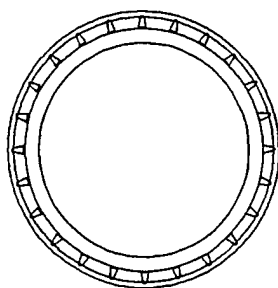


Expansion of base pipe with cone



Before base pipe expansion

FIG #6



After base pipe expansion

FIG #7

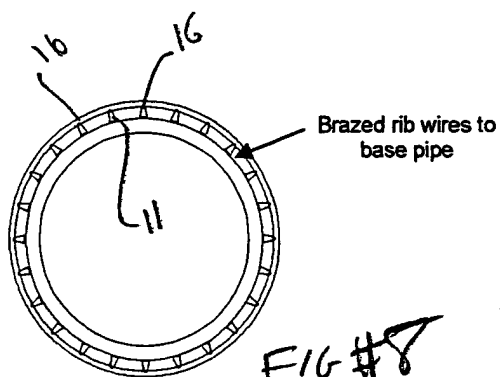


FIG #8